

UNITED STATES PATENT AND TRADEMARK OFFICE



UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandra, Vingnia 22313-1450 www.urpto.gov

DATE MAILED: 07/29/2003

ATTORNEY DOCKET NO. CONFIRMATION NO. FIRST NAMED INVENTOR APPLICATION NO. FILING DATE 03/28/2001 2500.65361 09/820,259 Susumu Yoshida 07/29/2003 7590 Patrick G. Burns, Esq. EXAMINER GREER, BURNS & CRAIN, LTD. SHAKERI, HADI **Suite 2500** 300 South Wacker Dr. ART UNIT PAPER NUMBER Chicago, IL 60606 3723

Please find below and/or attached an Office communication concerning this application or proceeding.

~ _		දීල
	Application No.	Applicant(s)
· Office Action Summary	09/820,259	YOSHIDA ET AL.
	Examiner	Art Unit
	Hadi Shakeri	3723
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply		
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a req If NO period for reply is specified above, the maximum statutory period Failure to reply within the set or extended period for reply will, by statu Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b). Status	.136(a). In no event, however, may a re ply within the statutory minimum of thirty d will apply and will expire SIX (6) MONT te, cause the application to become AB.	eply be timely filed (30) days will be considered timely. [HS from the mailing date of this communication. ANDONED (35 U.S.C. § 133).
1) Responsive to communication(s) filed on	·	
2a)⊠ This action is FINAL . 2b)□ T	his action is non-final.	
3) Since this application is in condition for allow closed in accordance with the practice under		
Disposition of Claims	LX parte quayre, 1000 c.c	2. 11, 400 0.0. 210.
4)⊠ Claim(s) <u>1-6,15 and 16</u> is/are pending in the application.		
4a) Of the above claim(s) is/are withdrawn from consideration.		
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>1-6,15 and 16</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction and/	or election requirement.	
Application Papers 9) ☐ The specification is objected to by the Examination	or	
10)⊠ The drawing(s) filed on 28 March 2001 is/are: a)⊠ accepted or b)□ objected to by the Examiner.		
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).		
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.		
If approved, corrected drawings are required in reply to this Office action.		
12)☐ The oath or declaration is objected to by the Examiner.		
Priority under 35 U.S.C. §§ 119 and 120		
13) Acknowledgment is made of a claim for foreig	n priority under 35 U.S.C. §	119(a)-(d) or (f).
a)⊠ All b)□ Some * c)□ None of:		
1. Certified copies of the priority documents have been received.		
2. Certified copies of the priority documents have been received in Application No		
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 		
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).		
 a) ☐ The translation of the foreign language provisional application has been received. 15)☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121. 		
Attachment(s)		
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Ir	fummary (PTO-413) Paper No(s) Iformal Patent Application (PTO-152)

Application/Control Number: 09/820,259

Art Unit: 3723

DETAILED ACTION

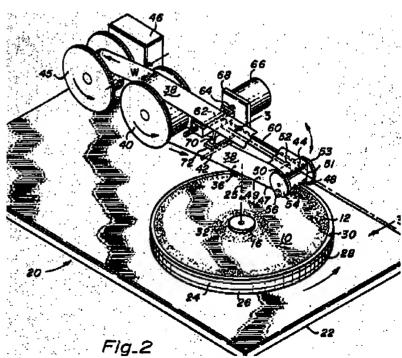
Claim Objections

1. Claim 16 is objected to under 37 CFR 1.75(c), as being of improper dependent form for failing to further limit the subject matter of a previous claim. In an article claim limitations given to the workpiece does not further limit the parent claim.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-6, 15 and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hammond in view of Moldovan et al.

Hammond discloses all the limitations of claims 1, 4 and 15, i.e., an apparatus and a method for texturing a magnetic hard disk, with a rotational spindle (32) rotating the workpiece in a predetermined plane, a contact member (44) supported for movement in a radial direction (64, 62), a drive (138) connected to the spindle for rotation of spindle, except for disclosing varying the speed of

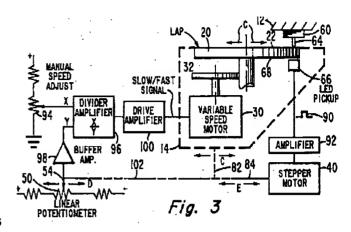


BEST AVAILABLE COPY

Application/Control Number: 09/820,259

Art Unit: 3723

the rotation in response to the movement of the contact member. Moldovan et al. teaches a lapping apparatus comprising a controller for controlling the speed of rotation of the lap with respect to the relative radial position of the workpiece and the lap (Abstract). It would have been obvious to one of ordinary skill in the art, at the time the invention was



made, to modify the invention of Hammond with controlling the speed of the spindle in response to the radial position of the tape as taught by Moldovan et al. to maintain a constant lapping speed with respect to the workpiece while it traverses the lapping surface for uniform texturing.

Regarding claims 2-5 and 16, i.e., a reciprocating movement and constant urging force, Hammond in view of Moldovan et al. meets the limitations.

Conclusion

4. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Application/Control Number: 09/820,259 Page 4

Art Unit: 3723

Response to Arguments

Applicant's arguments filed 06/09/03 have been fully considered but they are not 5. persuasive. The argument that the teaching reference (Moldovan et al.) discloses an apparatus different than the base reference (Hammond) is no persuasive, since both teach a lapping or an abrading apparatus designed to lap, abrade or polish a workpiece. In response to applicant's argument that there is no suggestion to combine the references, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See In re Fine, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988) and In re Jones, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, Moldovan et al. discloses an improvement for a lapping apparatus of the type having a disc shaped lapping surface wherein control is effected so that the relative speed between the part being lapped an the lapping surface is held constant (Abstract, Summary of the Invention) so that uniformity of cutting efficiency is assured across the entire usable lapping surface of the lap (col. 4, lines 16-19).

6. Any inquiry concerning this communication or earlier communications from the Examiner should be directed to Hadi Shakeri at (703) 308-6279, FAX (703) 746-3279 for unofficial documents. The examiner can normally be reached on Monday-Thursday, 7:30 AM to 6:00 PM. Official documents may be faxed to (703) 872-9302, after final to (703) 872-9303.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist at (703) 308-1148.

Jyly 16, 2003

Joseph J. Hail, III Supervisory Patent Examiner Technology Center 3700

Parl Chail=